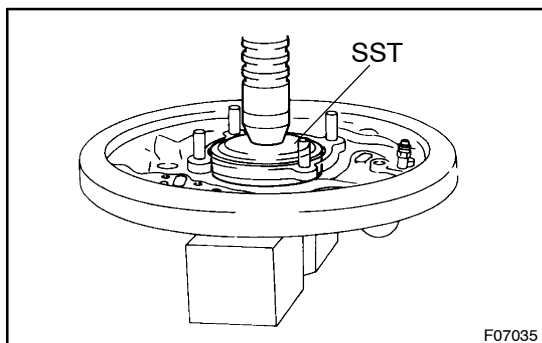


REASSEMBLY

1. INSTALL BEARING CASE

Position the backing plate on the bearing case and using a press and 2 socket wrenches, install the 4 serration bolts.



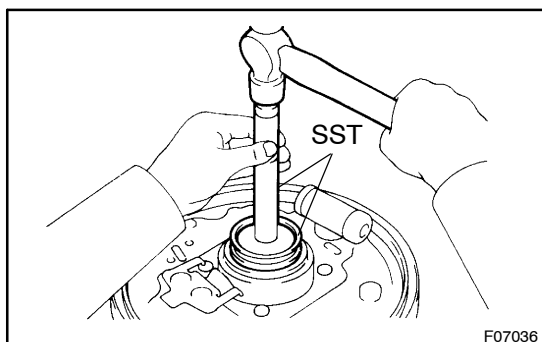
2. INSTALL REAR AXLE BEARING

Using SST and a press, install a new bearing.

SST 09515-30010, 09950-60020 (09951-00890)

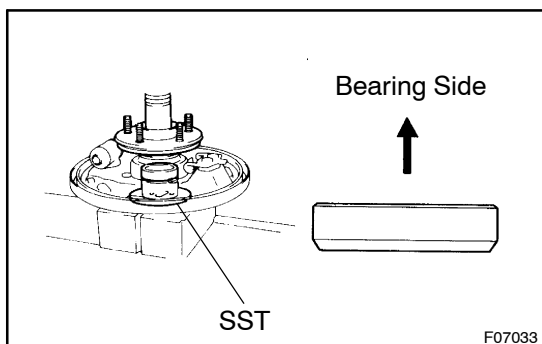
NOTICE:

Be careful not to damage the wheel cylinder.



3. INSTALL NEW OUTER OIL SEAL

- Coat the lip of the oil seal with MP grease.
- Using SST and a hammer, install a new oil seal.
SST 09950-60010 (09951-00610),
09950-70010 (09962-07150)



4. INSTALL REAR AXLE SHAFT IN BACKING PLATE

- Apply MP grease to the oil seal lip.
- Install the backing plate and bearing retainer on the rear axle shaft.
- Using SST and a press, install the rear axle shaft into the backing plate.
SST 09316-60011 (09316-00051)

5. INSTALL SNAP RING

Using snap ring pliers, install a new snap ring on the rear axle shaft.

6. w/ ABS:

INSTALL ABS SPEED SENSOR ROTOR AND BEARING RETAINER (DIFFERENTIAL SIDE)

Using SST and a press, install a new sensor rotor and new bearing retainer to the axle shaft.

SST 09316-60011 (09316-00051)

Standard length: 122.3 ± 1.0 mm (4.815 ± 0.039 in.)

